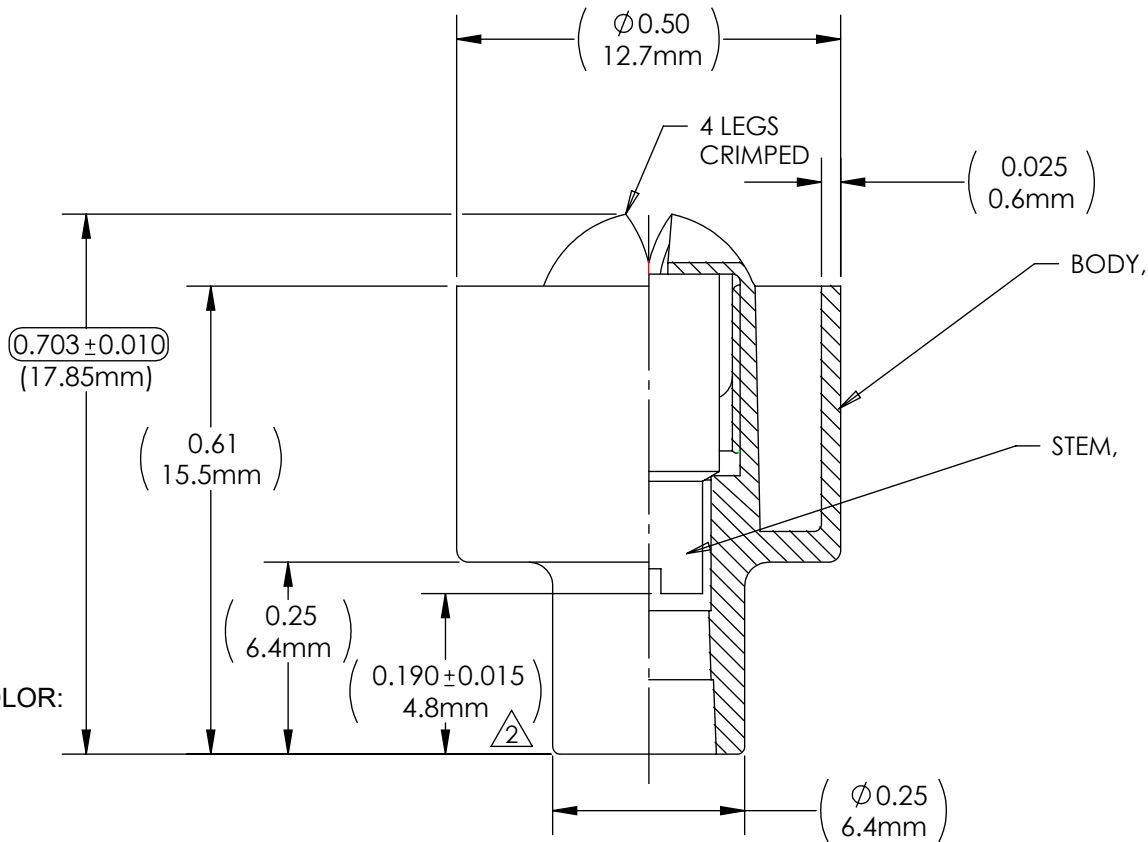


DRAWING NO. CV24500X	REV R	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			P	UPDATE ISO NOTE ECO 10762	10/26/20	SR
			R	UPDATED STEM MATERIAL FROM CLS2600HR SILICONE TO LR300360800 SILICONE, ECO 13219	03/18/26	JS



- NOTES:
- FIRST SUFFIX INDICATES COLOR:
 B- BLUE R- RED
 Y- YELLOW W- WHITE
 G- GREEN O- ORANGE
 P- PURPLE
 - 0.19 HEIGHT TO BE MEASURED AFTER INITIAL ACTIVATION.
 - CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
 - DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
 - ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.
 - LUER COMPATIBLE WITH ISO594-1, AND ISO 80369-7.

QUALITY CRITERIA:
O.D. FLASH: 0.015 MAX. (0.4MM)
GATE VESTIGE: 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	MS	DATE	12/05/85
APPROVED BY	JW	DATE	12/05/85
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005			
THIRD ANGLE PROJECTION			

HR® Halkey-Roberts®			
TITLE CATHETER VALVE ASSY.			
SIZE A	DRAWING NO. CV24500X	REV R	
SCALE 1:1	DO NOT SCALE DRAWING		SHEET 1 OF 2

BILL OF MATERIAL:

BODY: CYCOLAC ABS W/COLORANT

STEM: LR300360800 SILICONE
NATURAL K71035 GREEN
COLORANT.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	MS	DATE	12/05/85
APPROVED BY	JW	DATE	12/05/85
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED:		THIRD ANGLE PROJECTION	
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: ± 1°			
TWO PLACE DECIMAL ± .01			
THREE PLACE DECIMAL ± .005			

HR® Halkey-Roberts®		REV	
TITLE		CATHETER VALVE ASSY.	
SIZE	A	DRAWING NO.	CV24500X
SCALE	1:1	DO NOT SCALE DRAWING	SHEET 2 OF 2